

2010

Lapel Pins

asi/ 88188
UPIC: SONOMA
SAGE: 64152

Authentic Cloisonné											Catalog page 6
	1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 1/4"	1 3/8"	1 1/2"	Mold fee	
300	\$2.48	\$2.62	\$2.76	\$2.90	\$3.04	\$3.44	\$3.86	\$4.28	\$4.54	\$75.00	Includes up to 5 AOKI colors Add \$.12 (A) for each add'l color Laser overprint: each color add \$.40 + \$25 (A,G)
500	\$2.20	\$2.34	\$2.48	\$2.62	\$2.76	\$3.16	\$3.72	\$3.86	\$4.14	FREE	
1000	\$1.78	\$1.92	\$2.06	\$2.20	\$2.48	\$2.76	\$3.16	\$3.44	\$3.72	FREE	
2500	\$1.66	\$1.78	\$1.92	\$2.06	\$2.34	\$2.62	\$3.04	\$3.30	\$3.58	FREE	
5000	\$1.38	\$1.52	\$1.66	\$1.78	\$2.06	\$2.34	\$2.76	\$3.04	\$3.30	FREE	
10000	\$1.14	\$1.30	\$1.44	\$1.58	\$1.86	\$2.16	\$2.58	\$2.88	\$3.16	FREE	

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Hard Enamel - Cloisonné											Catalog page 6
	1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 1/4"	1 3/8"	1 1/2"	Mold fee	
300	\$1.92	\$2.04	\$2.16	\$2.28	\$2.40	\$2.76	\$3.12	\$3.48	\$3.72	\$75.00	Includes up to 5 colors Add \$.06 (A) for each add'l color Translucent color add \$.10 per color (A) Laser overprint: each color add \$.40 + \$25 (A,G)
500	\$1.68	\$1.80	\$1.92	\$2.04	\$2.16	\$2.52	\$3.00	\$3.12	\$3.36	FREE	
1000	\$1.32	\$1.44	\$1.56	\$1.68	\$1.92	\$2.16	\$2.52	\$2.76	\$3.00	FREE	
2500	\$1.20	\$1.32	\$1.44	\$1.56	\$1.80	\$2.04	\$2.40	\$2.64	\$2.88	FREE	
5000	\$0.96	\$1.08	\$1.20	\$1.32	\$1.56	\$1.80	\$2.16	\$2.40	\$2.64	FREE	
10000	\$0.86	\$1.00	\$1.14	\$1.30	\$1.54	\$1.78	\$2.14	\$2.38	\$2.62	FREE	

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Die Struck Soft Enamel											Catalog page 6
	1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 1/4"	1 3/8"	1 1/2"	Mold fee	
300	\$1.70	\$1.76	\$1.80	\$1.92	\$2.04	\$2.36	\$2.52	\$2.76	\$3.12	\$75.00	Includes up to 5 colors Add \$.06 (A) for each add'l color Translucent color add \$.10 per color (A) 3D Molded: add \$.20 ea. + \$130+ 1 wk (A,G)
500	\$1.56	\$1.62	\$1.68	\$1.80	\$1.92	\$2.16	\$2.28	\$2.50	\$2.80	FREE	
1000	\$1.02	\$1.06	\$1.10	\$1.16	\$1.26	\$1.34	\$1.52	\$1.68	\$1.98	FREE	
2500	\$0.84	\$0.90	\$0.96	\$1.02	\$1.08	\$1.20	\$1.32	\$1.50	\$1.76	FREE	
5000	\$0.68	\$0.78	\$0.88	\$0.96	\$1.04	\$1.18	\$1.26	\$1.46	\$1.56	FREE	
10000	\$0.64	\$0.70	\$0.74	\$0.84	\$0.88	\$1.00	\$1.14	\$1.32	\$1.40	FREE	

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Etched Soft Enamel											Catalog page 6
	1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 1/4"	1 3/8"	1 1/2"	Mold fee	
300	\$1.80	\$1.86	\$1.90	\$2.02	\$2.14	\$2.46	\$2.62	\$2.86	\$2.88	\$75.00	Includes up to 5 colors Add \$.06 (A) for each add'l color Translucent color add \$.10 per color (A) Laser overprint: each color add \$.40 + \$25(A,G)
500	\$1.66	\$1.72	\$1.78	\$1.90	\$2.02	\$2.26	\$2.38	\$2.60	\$2.64	FREE	
1000	\$1.12	\$1.16	\$1.20	\$1.26	\$1.36	\$1.44	\$1.62	\$1.78	\$1.84	FREE	
2500	\$0.94	\$1.00	\$1.06	\$1.12	\$1.18	\$1.30	\$1.42	\$1.60	\$1.80	FREE	
5000	\$0.84	\$0.90	\$0.96	\$1.08	\$1.12	\$1.24	\$1.34	\$1.50	\$1.76	FREE	
10000	\$0.82	\$0.86	\$0.90	\$0.98	\$1.02	\$1.18	\$1.20	\$1.44	\$1.56	FREE	

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Print: Silk Screen Print, Offset Print, or Photo Reproduction											Catalog page 7
	1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 1/4"	1 3/8"	1 1/2"	Set-up	
300	\$1.56	\$1.68	\$1.80	\$1.92	\$2.04	\$2.16	\$2.28	\$2.40	\$2.52	*	PMS color match for silk screen *Set-up: Silk Screen \$25/color (G) *Offset and photo \$125 (G) Silk screen pricing includes up to 5 colors for additional color add \$.06 (A) ea.
500	\$1.44	\$1.56	\$1.68	\$1.80	\$1.92	\$2.04	\$2.16	\$2.28	\$2.40	*	
1000	\$1.08	\$1.20	\$1.32	\$1.40	\$1.46	\$1.54	\$1.64	\$1.76	\$1.88	*	
2500	\$0.80	\$0.84	\$0.90	\$0.94	\$0.98	\$1.06	\$1.16	\$1.26	\$1.34	*	
5000	\$0.56	\$0.60	\$0.66	\$0.70	\$0.74	\$0.86	\$0.96	\$1.04	\$1.14	*	
10000	\$0.44	\$0.50	\$0.56	\$0.62	\$0.66	\$0.78	\$0.90	\$0.96	\$1.08	FREE	

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For 1 3/4" or 2" pins or larger pins, use keychain pricing - page 9
All pins include one standard military (butterfly) clutch. Additional clutch add \$.12 (A)
Matte Nickel or Matte Gold finishing add 15%
See attachments Page 1 for other options.

For additional quantities or sizes
contact your Account Executive

01-01-10

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Lapel Pins

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Sandblast, no color fill											Catalog page 7
	1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 1/4"	1 3/8"	1 1/2"	Mold fee	Sandblast is available in Gold, Nickel and Copper finishes.
300	\$2.18	\$2.24	\$2.28	\$2.40	\$2.64	\$3.00	\$3.24	\$3.48	\$3.74	\$75.00	
500	\$1.94	\$1.98	\$2.04	\$2.16	\$2.40	\$2.76	\$3.00	\$3.24	\$3.44	FREE	
1000	\$1.42	\$1.46	\$1.52	\$1.60	\$1.72	\$1.82	\$2.04	\$2.24	\$2.50	FREE	
2500	\$1.20	\$1.28	\$1.34	\$1.42	\$1.50	\$1.64	\$1.84	\$2.10	\$2.38	FREE	
5000	\$1.00	\$1.04	\$1.12	\$1.20	\$1.30	\$1.66	\$1.80	\$2.02	\$2.22	FREE	
10000	\$0.82	\$0.88	\$0.92	\$1.02	\$1.08	\$1.44	\$1.62	\$1.82	\$2.12	FREE	9AG

Sandblast + Soft Enamel color fill											Catalog page 7
	1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 1/4"	1 3/8"	1 1/2"	Mold fee	Includes up to 5 colors Add \$.06 (A) for each add'l color Translucent color add \$.10 per color (A)
300	\$2.30	\$2.36	\$2.40	\$2.52	\$2.76	\$3.12	\$3.36	\$3.60	\$3.86	\$75.00	
500	\$2.06	\$2.10	\$2.16	\$2.28	\$2.52	\$2.88	\$3.12	\$3.36	\$3.56	FREE	
1000	\$1.58	\$1.62	\$1.68	\$1.74	\$1.88	\$1.98	\$2.20	\$2.40	\$2.64	FREE	
2500	\$1.34	\$1.42	\$1.50	\$1.58	\$1.64	\$1.80	\$1.94	\$2.18	\$2.36	FREE	
5000	\$1.14	\$1.20	\$1.28	\$1.34	\$1.45	\$1.84	\$2.02	\$2.28	\$2.56	FREE	
10000	\$0.98	\$1.02	\$1.08	\$1.18	\$1.22	\$1.62	\$1.80	\$2.00	\$2.30	FREE	9AG

Sandblast + Hard Enamel color fill											Catalog page 7
	1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 1/4"	1 3/8"	1 1/2"	Mold fee	Includes up to 5 colors Add \$.06 (A) for each add'l color Translucent color add \$.10 per color (A)
300	\$2.40	\$2.52	\$2.64	\$2.76	\$2.88	\$3.24	\$3.72	\$3.96	\$4.20	\$75.00	
500	\$2.16	\$2.28	\$2.40	\$2.52	\$2.70	\$2.88	\$3.36	\$3.74	\$3.84	FREE	
1000	\$1.94	\$2.10	\$2.24	\$2.40	\$2.64	\$3.00	\$3.44	\$3.60	\$4.04	FREE	
2500	\$1.80	\$1.94	\$2.10	\$2.24	\$2.54	\$2.84	\$3.30	\$3.54	\$3.90	FREE	
5000	\$1.50	\$1.64	\$1.80	\$1.94	\$2.24	\$2.54	\$3.00	\$3.30	\$3.60	FREE	
10000	\$1.20	\$1.34	\$1.50	\$1.64	\$1.94	\$2.24	\$2.70	\$3.00	\$3.30	FREE	9AG

3D - Alloy Injected and Spin Cast											Catalog pages 7 & 22
	1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 1/4"	1 3/8"	1 1/2"	Mold fee	Soft enamel + \$.20 ea. per color (A) Hard enamel + \$.40 ea.per color (A) Thixo enamel + \$.40 ea.per color (A) * Mold fee \$100-\$220 per design (G) Prices for 2D and simple 3D designs Complex 3D, please call for quote.
300	\$1.78	\$1.86	\$1.92	\$2.12	\$2.28	\$2.52	\$2.64	\$2.76	\$2.88	*	
500	\$1.54	\$1.62	\$1.68	\$1.88	\$2.04	\$2.16	\$2.28	\$2.40	\$2.52	*	
1000	\$1.30	\$1.38	\$1.44	\$1.56	\$1.68	\$1.80	\$1.92	\$2.16	\$2.28	*	
2500	\$1.10	\$1.18	\$1.26	\$1.32	\$1.40	\$1.54	\$1.64	\$1.88	\$2.00	*	
5000	\$1.02	\$1.08	\$1.16	\$1.20	\$1.26	\$1.32	\$1.40	\$1.62	\$1.74	FREE	
10000	\$0.94	\$1.02	\$1.08	\$1.14	\$1.18	\$1.26	\$1.32	\$1.54	\$1.66	FREE	9AG

Flexo™ PVC Pins									Catalog pages 5 & 22
	3/4"	7/8"	1"	1 1/8"	1 1/4"	1 1/2"	2"	2 1/2"	Includes up to 7 PMS colors 3mm thick 3D add 20% to unit price Extreme 3D add 30% to unit price Mold Fee Waived at Qty. of 5,000+
500	\$1.42	\$1.50	\$1.54	\$1.68	\$1.76	\$1.88	\$2.00	\$2.22	
1000	\$1.10	\$1.18	\$1.30	\$1.38	\$1.42	\$1.54	\$1.64	\$1.88	
2500	\$0.94	\$1.10	\$1.18	\$1.20	\$1.26	\$1.28	\$1.42	\$1.64	
5000	\$0.78	\$0.94	\$0.98	\$1.04	\$1.06	\$1.10	\$1.18	\$1.42	
10000	\$0.62	\$0.68	\$0.80	\$0.82	\$0.90	\$1.04	\$1.16	\$1.34	
mold (G)	\$145	\$145	\$145	\$145	\$145	\$145	\$175	\$220	8A

**Includes one Standard military (butterfly) clutch. Add \$0.12 (A) for each additional clutch.
For 1 3/4" or 2" pins or larger pins, use keychain pricing - page 9
See Attachments Page 1 for other options.**

For additional quantities or sizes
contact your Account Executive

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